



| Nominal Dia. (DN) | Class of Pipe | Outside Diameter (DN) | | Barrel Thickness (e) | Weight (Kg / Mtr.) | |
|-------------------|---------------|-----------------------|----------|----------------------|--------------------|-------|
| | | Max (mm) | Min (mm) | | Plane End | S & S |
| 6 mm. | Light | 10.1 | 9.7 | 1.8 | 0.360 | 0.363 |
| | Medium | 10.5 | 9.8 | 2.0 | 0.404 | 0.407 |
| | Heavy | 10.5 | 9.8 | 2.6 | 0.487 | 0.490 |
| 8 mm. | Light | 13.6 | 13.2 | 1.8 | 0.515 | 0.519 |
| | Medium | 14.0 | 13.2 | 2.3 | 0.641 | 0.645 |
| | Heavy | 14.0 | 13.2 | 2.9 | 1.020 | 1.030 |
| 10 mm. | Light | 17.1 | 16.7 | 1.8 | 0.670 | 0.676 |
| | Medium | 17.5 | 16.7 | 2.3 | 0.839 | 0.845 |
| | Heavy | 17.5 | 16.7 | 2.9 | 1.020 | 1.030 |
| 15 mm. | Light | 21.4 | 21.0 | 2.0 | 0.947 | 0.956 |
| | Medium | 21.8 | 21.0 | 2.6 | 1.210 | 1.220 |
| | Heavy | 21.8 | 21.0 | 3.20 | 1.440 | 1.450 |
| 20 mm. | Light | 26.9 | 26.4 | 2.3 | 1.380 | 1.390 |
| | Medium | 27.3 | 26.5 | 2.6 | 1.560 | 1.570 |
| | Heavy | 27.3 | 26.5 | 3.20 | 1.870 | 1.880 |
| 25 mm. | Light | 33.8 | 33.2 | 2.6 | 1.980 | 2.000 |
| | Medium | 34.2 | 33.3 | 3.2 | 2.410 | 2.430 |
| | Heavy | 34.2 | 33.3 | 4.0 | 2.930 | 2.950 |
| 32 mm. | Light | 42.5 | 41.9 | 2.6 | 2.540 | 2.570 |
| | Medium | 42.9 | 42.0 | 3.2 | 3.100 | 3.130 |
| | Heavy | 42.9 | 42.0 | 4.0 | 3.790 | 3.820 |
| 40 mm. | Light | 48.4 | 47.8 | 2.9 | 3.230 | 3.270 |
| | Medium | 48.8 | 47.9 | 3.2 | 3.560 | 3.600 |
| | Heavy | 48.8 | 47.9 | 4.0 | 4.370 | 4.410 |
| 50 mm. | Light | 60.2 | 59.6 | 2.9 | 4.080 | 4.150 |
| | Medium | 60.8 | 59.7 | 3.6 | 5.030 | 5.100 |
| | Heavy | 60.8 | 59.7 | 4.5 | 6.190 | 6.260 |
| 65 mm. | Light | 76.0 | 75.2 | 3.2 | 5.710 | 5.830 |
| | Medium | 76.6 | 75.3 | 3.6 | 6.420 | 6.540 |
| | Heavy | 76.6 | 75.3 | 4.5 | 7.930 | 8.050 |
| 80 mm. | Light | 88.7 | 87.9 | 3.2 | 6.720 | 6.890 |
| | Medium | 89.5 | 88.0 | 4.0 | 8.360 | 8.530 |
| | Heavy | 89.5 | 88.0 | 4.8 | 9.900 | 10.10 |
| 100 mm. | Light | 113.9 | 113.0 | 3.6 | 9.750 | 10.00 |
| | Medium | 115.0 | 113.1 | 4.5 | 12.00 | 12.50 |
| | Heavy | 115.0 | 113.1 | 5.4 | 14.50 | 14.80 |
| 125 mm. | Medium | 140.8 | 138.5 | 4.8 | 15.90 | 16.40 |
| | Heavy | 140.8 | 138.5 | 5.4 | 17.90 | 18.40 |
| 150 mm. | Medium | 166.5 | 163.9 | 4.8 | 18.9 | 19.50 |
| | Heavy | 166.5 | 163.9 | 5.4 | 21.30 | 21.90 |