



Nominal Dia. (DN)	Class of Pipe	Outside Diameter (DN)		Barrel Thickness (e)	Weight (Kg / Mtr.)
		Max (mm)	Min (mm)		
6 mm.	Light	10.1	9.7	1.8	0.360
	Medium	10.5	9.8	2.0	0.404
	Heavy	10.5	9.8	2.6	0.487
8 mm.	Light	13.6	13.2	1.8	0.515
	Medium	14.0	13.2	2.3	0.641
	Heavy	14.0	13.2	2.9	1.020
10 mm.	Light	17.1	16.7	1.8	0.670
	Medium	17.5	16.7	2.3	0.839
	Heavy	17.5	16.7	2.9	1.020
15 mm.	Light	21.4	21.0	2.0	0.947
	Medium	21.8	21.0	2.6	1.210
	Heavy	21.8	21.0	3.20	1.440
20 mm.	Light	26.9	26.4	2.3	1.380
	Medium	27.3	26.5	2.6	1.560
	Heavy	27.3	26.5	3.20	1.870
25 mm.	Light	33.8	33.2	2.6	1.980
	Medium	34.2	33.3	3.2	2.410
	Heavy	34.2	33.3	4.0	2.930
32 mm.	Light	42.5	41.9	2.6	2.540
	Medium	42.9	42.0	3.2	3.100
	Heavy	42.9	42.0	4.0	3.790
40 mm.	Light	48.4	47.8	2.9	3.230
	Medium	48.8	47.9	3.2	3.560
	Heavy	48.8	47.9	4.0	4.370
50 mm.	Light	60.2	59.6	2.9	4.080
	Medium	60.8	59.7	3.6	5.030
	Heavy	60.8	59.7	4.5	6.190
65 mm.	Light	76.0	75.2	3.2	5.710
	Medium	76.6	75.3	3.6	6.420
	Heavy	76.6	75.3	4.5	7.930
80 mm.	Light	88.7	87.9	3.2	6.720
	Medium	89.5	88.0	4.0	8.360
	Heavy	89.5	88.0	4.8	9.900
100 mm.	Light	113.9	113.0	3.6	9.750
	Medium	115.0	113.1	4.5	12.00
	Heavy	115.0	113.1	5.4	14.50
125 mm.	Medium	140.8	138.5	4.8	15.90
	Heavy	140.8	138.5	5.4	17.90
150 mm.	Medium	166.5	163.9	4.8	18.9
	Heavy	166.5	163.9	5.4	21.30